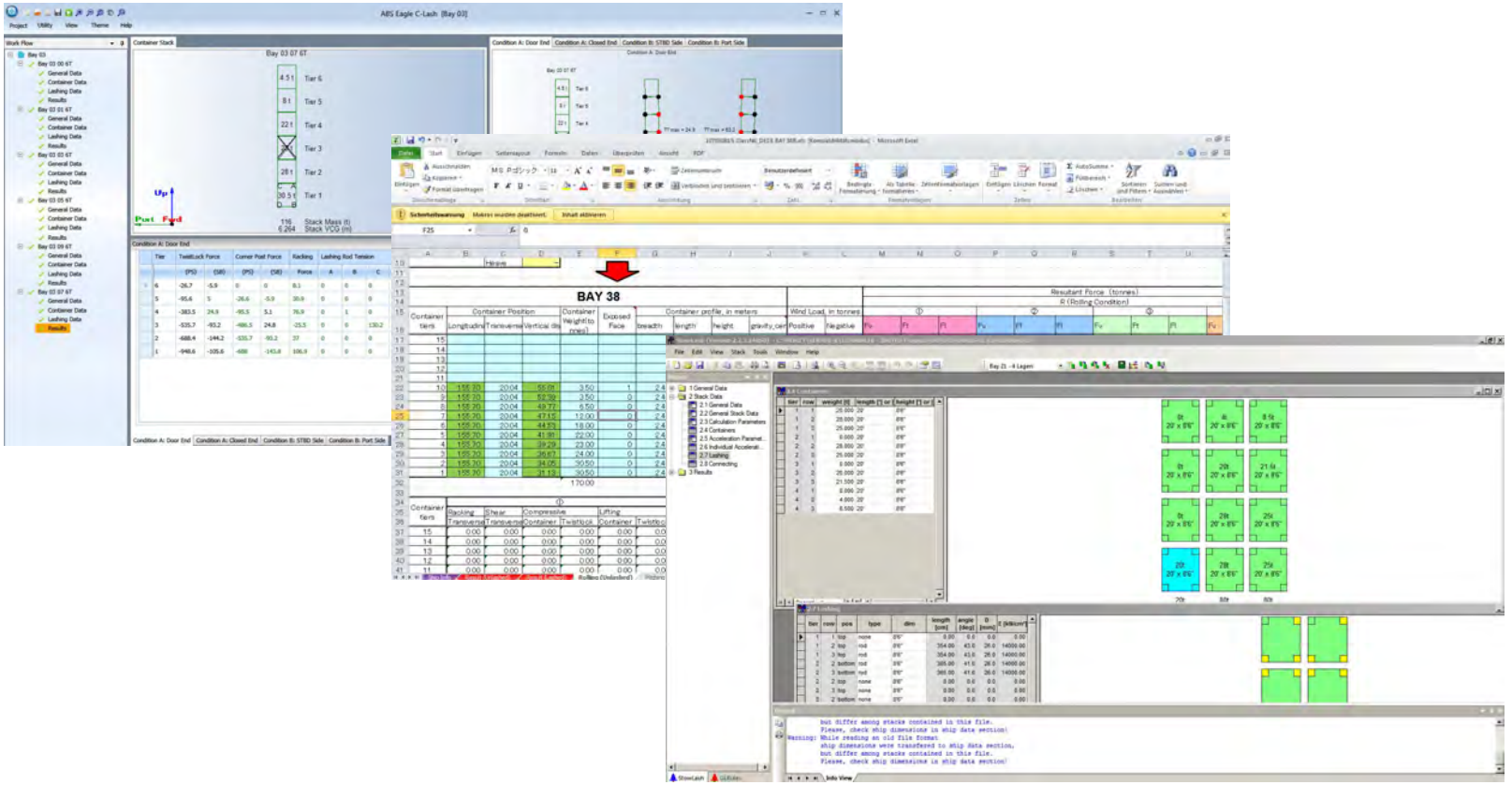Stack Weight Calculation